

***** IMPORTANT !! READ BEFORE INSTALLING HEAD GASKETS*****

1. SPRAY GASKETS WITH COPPER COAT SEALANT – **METAL SIDE ONLY**. APPLY 2 LIGHT COATS. LET COPPER COAT TACK UP. THEN INSTALL GASKETS.
2. INSTALL GASKETS WITH THE METAL SIDE TO THE BLOCK DECK (UNLESS HEADS ARE O-RINGED, IF SO PUT METAL SIDE TO HEADS)
3. RETORQUE HEADS TO 100 FT.LBS. 1 TIME AFTER INITIAL START-UP AND BREAK IN.