Recommended Dist Gear Endplay . 012 +/- .005

Check gear engagement pattern with white grease or equivalent looking centered even pattern and proper depth. Cam gear must be free from burrs and sharp edges or premature wear may occur. Check cam gear carefully and de-bur as necessary. Note: Some overseas distributors are using 5mm roll pins. These are slightly larger (.197 vs .187) The gear pin hole must be enlarged to accommodate this pin without possible breakage. DO NOT drive this pin into the gear with the .187 hole.