

## Engine Mount Adaptor Kit Part# MM5

Hardware Includes:

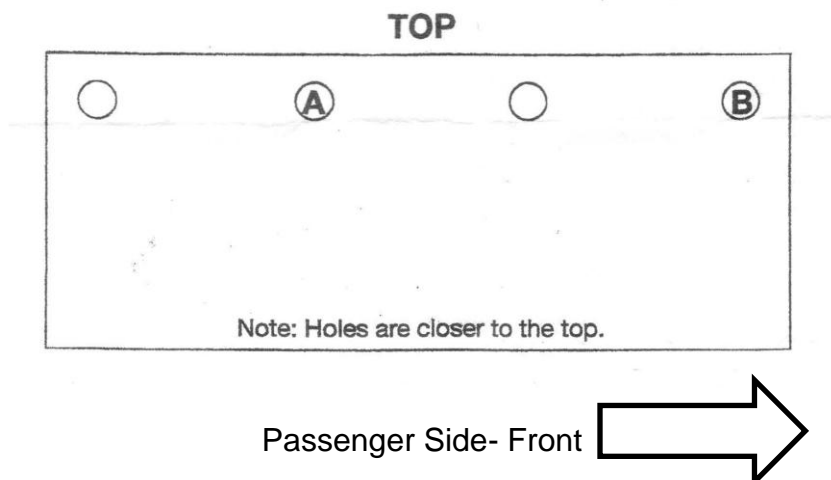
- 2- Adaptor Plates
- 4- 7/16"-14 x 3/4" Grade 5 Bolts
- 4- 7/16" Lock Washers (Blue Loctite Required)
- 4- 7/16"-14 x 3/4 Flat Head Bolts

Mount adaptors to the block using holes marked A and B as shown in the illustration below. Use the bolts supplied and torque to 60 ft. lbs. Use the flat head bolt supplied in hole A and a standard bolt in hole B. This allows adequate clearance for the new motor mount to clear the bolt.

Mount the adaptors so the smooth side is facing out (nut is toward the block) and note that there is a top to the plates. The holes are closer to the top than the bottom. Make sure you have them mounted properly.

Attach the late model motor mounts to the plate (you will only be using two of the three holes in the late style mounts) and tighten securely.

**CAUTION:** Use only the bolts supplied with your adaptor kit!



Note: It has been brought to our attention that some late 70's Pontiac blocks have a boss that interferes with the adaptor plate. If this is the case, the boss will have to be ground for clearance or drilled or tapped to 7/16" to bolt the mount directly to the block. If drilled or tapped, this side will not require an adaptor plate. **Adaptor plates must fit flat.**