



CRANKSHAFT SCRAPER INSTALLATION

Crankshaft scraper must be test fitted by bolting it onto pan rail on passenger side of Block. Crank weights, rods, and rod bolts must have a minimum clearance of .060" from the scraper. The scraper must be trimmed if the clearance is less than .060". Using a gasket forming type sealant, (3M weatherstrip adhesive, silicone, etc.) glue and secure scraper with bolts to the pan rail of the **ENGINE BLOCK** and allow to dry completely . When sealant/glue is dry remove bolts and install oil pan and gaskets as they would normally be installed.