

**Do Not Pull**

**Fragile!**

## **BOP OPG49 One-Piece Oil Pan Gasket Instructions**

**BOP Engineering**  
**Made in USA**

- Form down front (e.g. mallet) to match timing cover
- Fits Pontiac V-8 '59-'81 Torque to (12 lb-ft) (20 lb-ft w/plates)
- Due to thickness some minor alignment modifications may be required
- Check for compression at rear arch, especially when using crank scrapers, etc.
- Cut off tabs over rear main if oil pan is not so equipped
- We recommend light beads of silicone sealer at the bend point on the timing cover and where the arch meets the block. Reinforcement plates OPR90 recommended.

**Questions? BOP Engineering 920-674-6058 [www.bopengineering.com](http://www.bopengineering.com)**

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