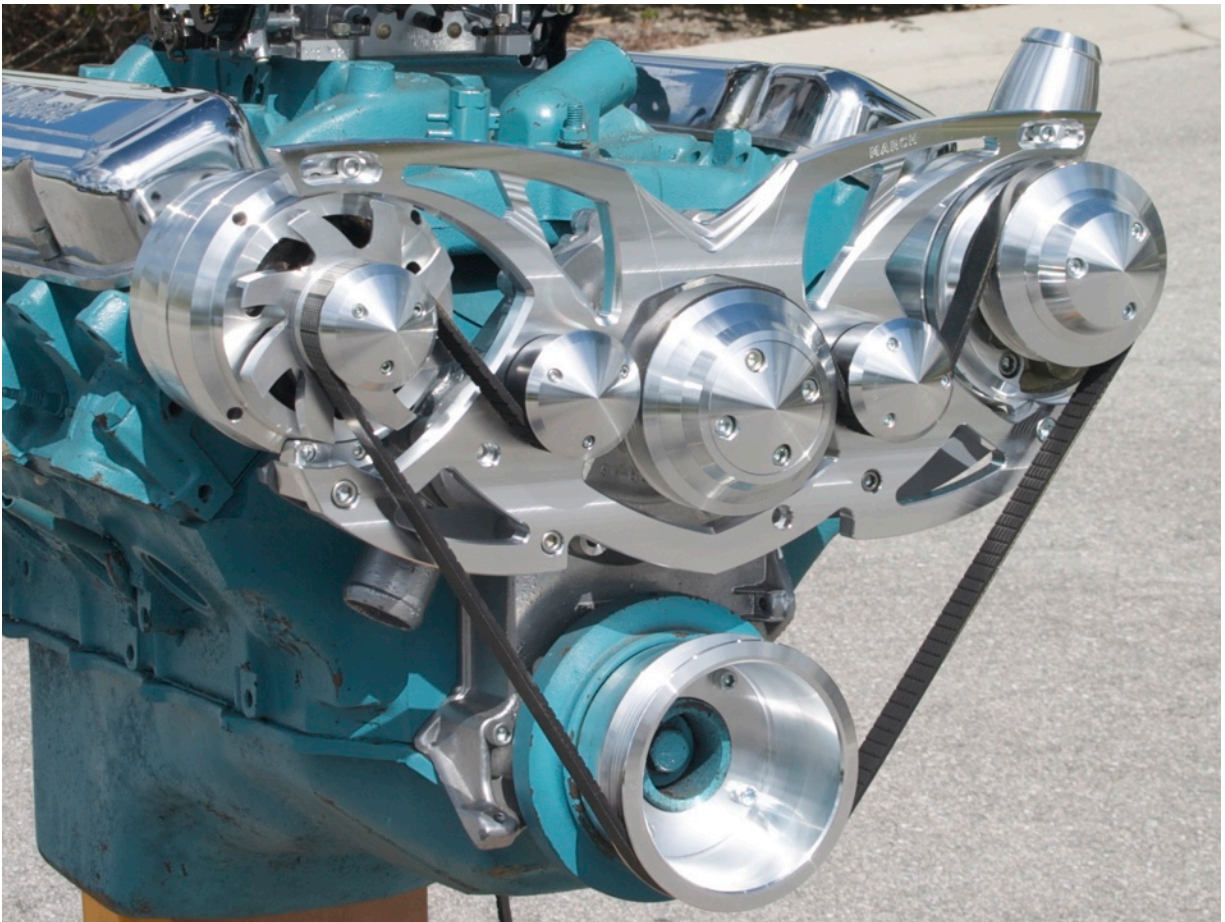




## ***PONTIAC ALTERNATOR & POWER STEERING KITS***



***STYLE TRACK***

***13145-13150***

## **13145/13150 Parts List**

### **13146' Main Mounting Bracket**

1-13146-A.....Main Bracket  
2-S340.....5/16 x 4" Threaded Studs  
2-S770.....1.900 long stainless Threaded spacers  
2-S666.....3/8 SAE Washers  
2-S324.....3/8 x 2-1/4" Hex Head Bolts  
2-740-A.....Idler Pulley  
2-302-A.....Idler Pulley Cap  
6-S022.....8/32 x 3/8 SHCS  
4-S166.....5/16 x 3-1/2" SHCS  
1-TP3-1.890....Tube Spacer  
1-TP5-1.825....Tube Spacer  
1-TP3-1.450....Tube Spacer  
1-TP3-400.....Tube Spacer  
1-TP3-.990.....Tube Spacer  
2-S622.....3/8 Lock Nut  
2-MM100.....Alum. Counter sunk Bushing  
2-S148.....5/16 x 1-1/4" SHCS  
1-S260.....3/8 x 2-1/4" SHCS  
1-S553.....M8-1.25 x 35mm SHCS  
1-S268.....3/8 x 3-1/4" SHCS

### **13147 Rear Alternator Support**

1-13147A-09.....Rear Alt Support Bracket  
1-S452.....5/8 O.D.x .450 Threaded Spacer

### **13148 Rear Power Steering Support**

1-13148A-09.....Rear P/S Support Bracket  
1-S453.....5/8 O.D.x.850 Threaded Spacer

### **Accessories**

#### **With ? it 13045**

1-P169 .....Water Pump  
1-P304.....Chrome P/S Pump  
1-P555.....Chrome Alternator

#### **With ? it 13050**

1-P169.....Water Pump  
1-9600.....Billet Power Steering  
1-9655.....Billet Alternator

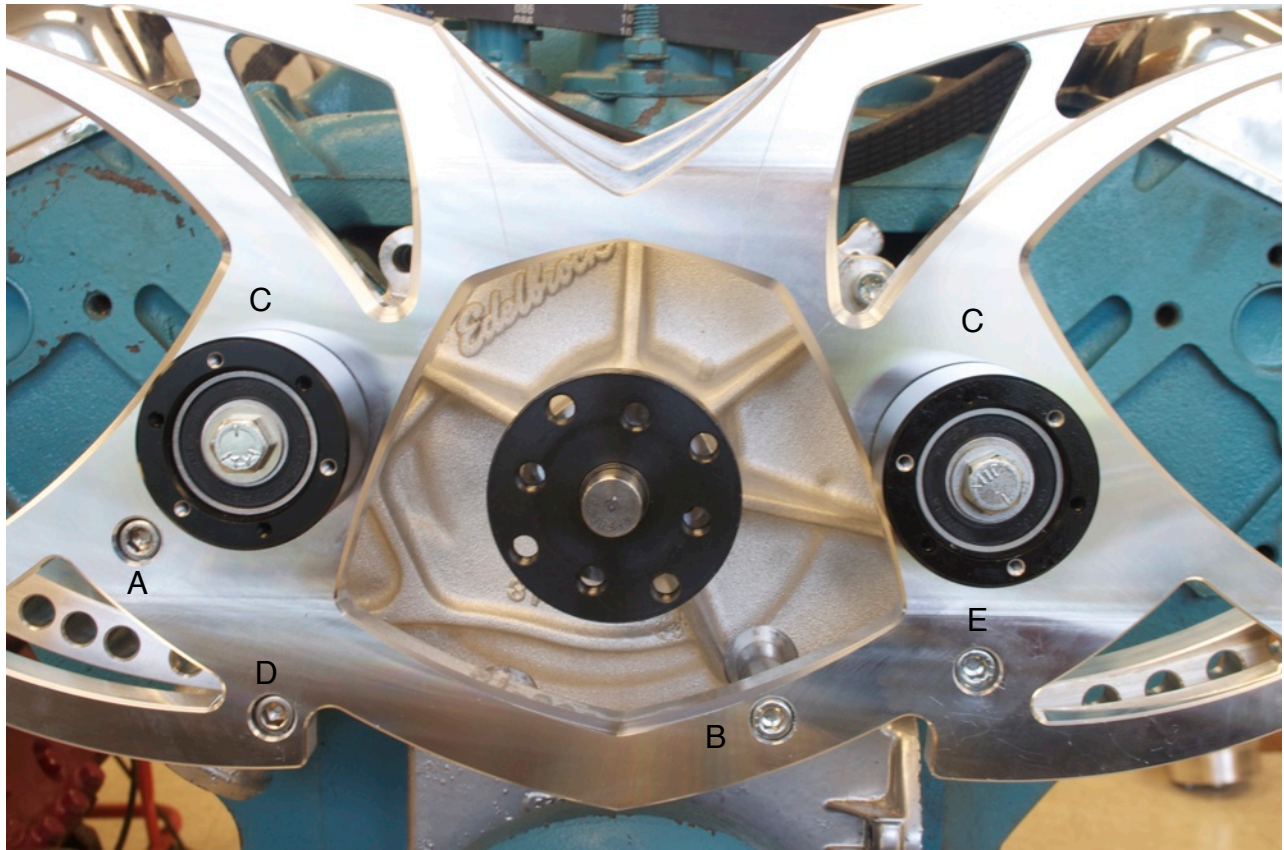
### **21074 P/S Adapter**

1-21074-A..... Adapter Ring  
2-S244.....3/8 x 3/4" SHCS  
1-S312.....3/8 x 1" Hex Bolt

1-BLT-14.75 March Belt Tool

### **13150-206 Pulley Kit**

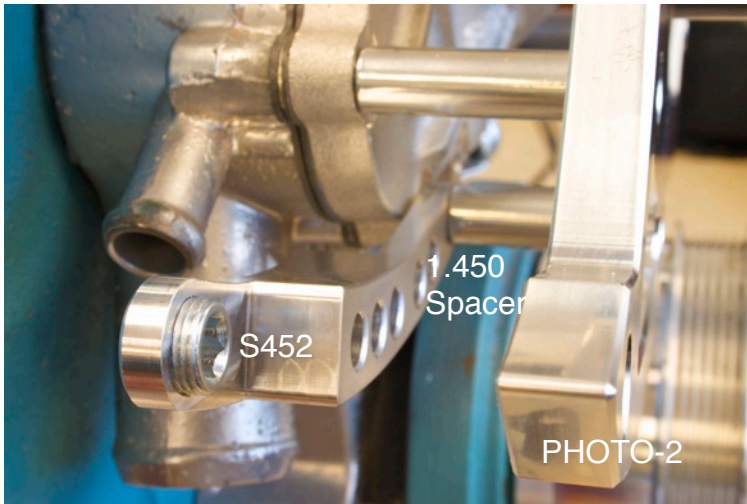
1-221-A.....Alt. Fan  
1-206-A.....Alt.Pulley  
1-306-A..... Alt Pulley Cap  
1-629-A.....P/S Pulley  
1-360-A.....P/S Pulley Cap  
1-13063-A.....Crank Pulley  
1-13062-A.....W/P Pulley  
1-329-A.....W/P pulley Cap  
1-S685.....Alt Lock Nut  
3-S028.....3/8 x 1" SHCS  
3-S106.....1/4-20 x 1-1/4" SHCS  
4-S144.....5/16 x 7/8 SHCS  
4-S186.....5/16 x 7/8 Fine SHCS



### ***PHOTO-1***

Installing the Water Pump (P169) in the shown locations (C) of the idlers Use two 5/16 x 4" Threaded studs (S340) Then slide the water pump over the studs, now thread the two 1.900 Stainless spacers (S770) onto the studs. Mount the main bracket (13146-A) to the two spacers, use two (740-A) idler pulleys with two 3/8 SAE washers (S666) and two 3/8 x 2-1/4" Hex Bolts (S324) running the bolts thru the idlers then the main bracket.(DO NOT TIGHTEN FULLY). In the lower location (B) use a 5/16 x 3-1/2" SHCS (S166) and a (TP3-1.890) long spacer between the bracket and the water pump. In location (A) use a (TP5-1.825) Spacer tube and a 5/16 x 3-1/2" (S166) SHCS. Use the above photo locations for use in the rest of this installation.



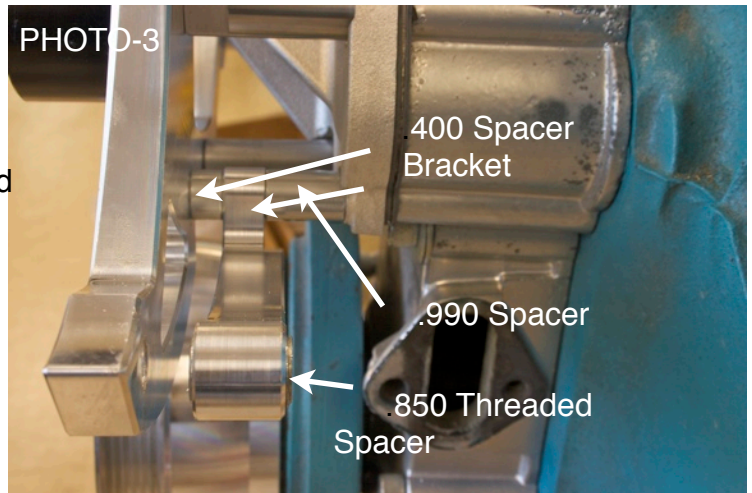


### **Photo-2**

This is a side view of the Rear Alt.Support (13147A-09). Install in bolt hole (D) using a (TP3-1.450) Tube Spacer between the rear support and the main bracket use a 5/16 x 3-1/2" SHCS (S166) Thru the front of the main bracket. Location (D) Also in the rear support thread in a 5/8-18 x .450 long Spacer (S452). in the outer hole of the rear support.

### **PHOTO-3**

This is a side view of the rear Power Steering Support Bracket (13148A-09). (bolt E) using a (TP3-.400) Spacer between the main bracket and the rear support. Then between the rear support and the water pump use a (TP3-.990) Spacer tube. Secure the stack with a 5/16 x 3-1/2" SHCS (S166) thru location (E) then install a 5/8 x .850 long threaded spacer into the rear P/S support (S453) Outer Rear support hole.



### **PHOTO-4**

Install the Alternator (P555) Chrome or (9655) Billet. In the lower mounting hole use a 3/8 x 3-1/4" SHCS (S268) and a 3/8 lock nut (S622) make sure the rear 5/8 bushing is snug to the rear of the Alt. in the upper slot use a (MM100) Alum. Bushing and a 5/16 x 1-1/4" SHCS (S148). Now install the Alt. Fan (221-A) the Alt. Pulley (206-A) secure with the (S685) Lock washer then add the Alt. Cap (306-A) use three 8/32 X 1" SHCS (S028) (Note) for Chrome Alt. use the (S553) M8 x 35mm in place of the 5/16 x 1-1/4" SHCS

### **Photo-5**

Mount the P/S pump Adapter Ring. (21074-A) to the Power steering pump (P304) Chrome or (9600) Billet. Use two 3/8 x 3/4 SHCS (S244) in the countersunk holes and one 3/8 x 1" Hex bolt (S312) as shown.





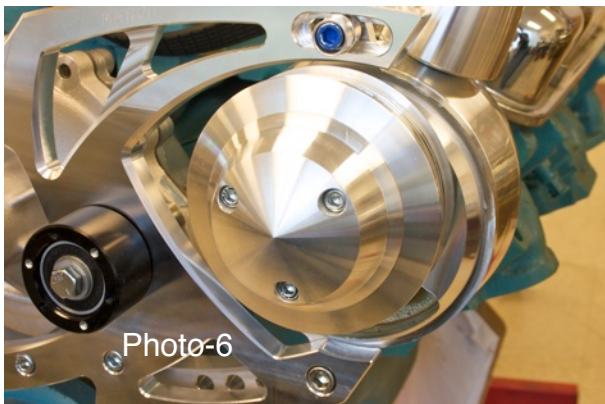


Photo-6

#### **PHOTO-6**

Install the P/S Pump. In the lower hole use a 3/8 x 2-1/4" SHCS (S260) and a 3/8 Lock nut (S622). Make sure the 5/8 threaded bushing is tight to the back of the adapter ring. In the upper slot use a (MM100) bushing and a 5/16 x 1-1/4" SHCS (S148). Now install the P/S Pulley (629-A) then add the P/S Cap (360-A) use three 1/4-20 x 1-1/4" SHCS (S106). NOTE: The 9600 Will Contact the 13148A-09 Bracket once installed.

#### **PHOTO-7** Install The Crank Pulley.

(13063-A) Use four 5/16 x 7/8 SHCS (S144).



Photo-7

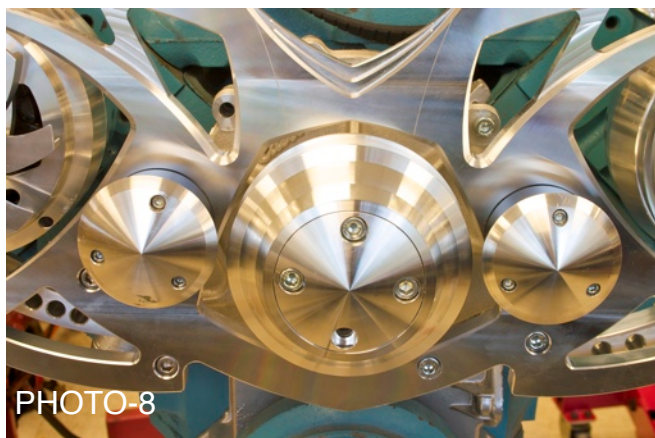


PHOTO-8

#### **Photo-8**

Install The Water Pump Pulley (13062-A) and the Water Pump Cap (329-A) Using four 5/16 x 7/8 Fine Thread SHCS (S186). Install the two idler caps (302-A) to the Idler Pulleys using six 8/32 x 3/8 SHCS (S022)

#### **PHOTO-9**

Tilt the Alt. & P/S units inward to install the 65" belt Dayco P.N.5060650 after installing the belt use the March Adjustment tool (BLT-14) by installing it over the two (MM100) Bushings. Turn the center bar out to tighten the belt. Use an allen wrench in the two front holes to tighten the Alt & P/S bolts then REMOVE the BLT-14.75 Tool and Store for future use.



PHOTO-9

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March Performance does not warrant any Product that is damaged from abuse, misuse or misapplication or not used for its intended purposes.

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1. Use and install the Product only for its intended purpose.
2. To avail yourself of this Limited Warranty, return the Product with a copy of the paid receipt, postage paid to:

**MARCH PERFORMANCE  
16160 PERFORMANCE WAY  
NAPLES, FL 34110**

3. When returning the Product, you must follow the directions set forth on the Warranty/Return Form on the reverse side of this Limited Warranty. If you no longer have the Warranty/Return Form, one may be obtained by contacting March Performance during normal business hours at: (888) 729-9070.
4. Shipping and/or transportation costs returning the Product to March Performance and any damage caused during shipping are your responsibility. March Performance will pay for shipping and/or transportation costs incurred in returning the Product to you.

**LIMITED WARRANTY WARRANTY/RETURNS FORM**

**No product mounted is considered for credit** unless it is a manufacturer defect.

All products returned for any reason must reference an authorization number (RGA). The RGA number is obtained by calling place of purchase during normal business hours. **Any product returned without the RGA# written on the return package next to the return shipping label will be refused.**

All returns must ship via UPS and be properly packaged in the original carton. Return freight charges are the responsibility of the customer unless the product was shipped in error.

March product returned after (1) year from date of purchase will not be accepted unless it is found to be a manufacturer defect. **The customer must include a written statement describing the alleged product defect.** The complete Limited Warranty is set forth on the reverse side.

100% credit issued on manufacturer defects

20% return fee on all reshelvable product

70% return fee on all repairable product

**NO CREDIT WILL BE ISSUED ON RETURNED PRODUCT BEYOND REPAIR**

March Performance thoroughly inspects all returns. It is the sole discretion of March Performance in determining the condition of all returned merchandise.

To receive replacements at no charge the original product must first be received and inspected by March Performance for determination. Immediate replacements may be purchased and later credited upon inspection determination.

Please Complete the Information below, detach and include with returned product.

RGA# \_\_\_\_\_ CT# \_\_\_\_\_ Issued by: \_\_\_\_\_ Date \_\_\_\_\_

Purchaser's Name \_\_\_\_\_ Phone \_\_\_\_\_

Address \_\_\_\_\_

Purchased Directly Through \_\_\_\_\_ Invoice# \_\_\_\_\_

Product ID \_\_\_\_\_ Invoice Date \_\_\_\_\_

Reason \_\_\_\_\_

**\*\* MOUNTED PRODUCTS ARE NONREFUNDABLE \*\***